

Industrial temperature switch with capillary and intrinsic safety





Main Features

- Excellent repeatability
- Dead band adjustment for regulation
- Fix dead band for control and alarm
- Intrinsic safety Hazardous area 0, 1, 2

Applications

Power generation safety equipment



Technical Data				
Temperature range	-46 0°C t	to 200 270°C		
Temperature	Ambient :	-46 +270°C -30 +55°C -40 +55°C		
Repeatability	± 1% F.S. @	constant temperature cycle		
CE conformity	Low Voltage Directive LVD 2006/95/EC ATEX Directive 94/9/EC			
Protection rating	IP 66 (EN 6	60529)		
Process connection	RTA : RTN :	Copper alloy Stainless steel 1.4404 (316L)		
Bulb	RTA : RTN :	Copper alloy Stainless steel 1.4404 (316L)		
Capillary		er alloy eless steel 1.4404 (316L) f protection see ordering details on		
Scale	Internal. Ac	curacy on reading ± 5% FS		
Cover		Zamak blue painted Captive stainless steel screws		
Case	Black Zama	ak		
Mounting	Direct mour	nting or with wall mounting braket		

Ground connection	Via internal terminal block
Electrical connection	Terminal block with plastic cable gland for Ø 7 to 10.5 mm
Electrical function	See ordering code details on page 5
Adjustment	2 external adjustment screws on top of the case for set point and dead band
ATEX	Type examination certificate LCIE 03 ATEX 6123X EN 60079-0 : 2009 EN 60079-11 : 2012 Marking C€ 0081 □ I M 1 Ex ia I Ma □ II 1 G Ex ia IIC T6 or T5 Ga
	$\begin{array}{ll} \underline{Electrical\ data} \\ U_{max} &= 28\ Vdc \\ I_{max} &= 120\ mA \\ P_{max} &= 0.84\ W \\ C_{i} = Negligible\ ;\ L_{i} = Negligible \end{array}$

Options

Customer specific set point adjustment	Code SETP
Mounting on 2" pipe	Code 0407
Stainless steel tag plate and wire	Code 9941
Lead seal of the adjustment screws	Code 8990
Nuclear cleanliness (RTN only)	Code 0838
Electrical connection : stainless steel connector (Souriau)	Code 2298
Mobile plug for stainless steel connector (Souriau)	Code 2249

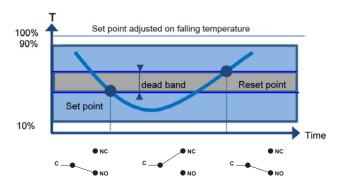
Data sheet B31.14

Principle

100%

90%

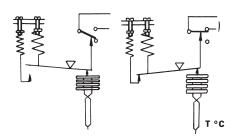
10%



Set point adjusted on raising temperature

dead band

A vapour filled flexible sensing element actuates a microswitch by means of a lever. The set point is adjusted by means of a compressible spring installed in opposition.



Set point and reset point must be between 10% and 90% of the selected scale.

Standard factory adjustment

Setpoint at 50% of the scale on falling temperature

Customer specific factory adjustment (option SETP)

The following specifications have to be given with the order:

- · Setpoint value
- Adjustment on falling or raising temperature
- · Dead band value when using an adjustable dead band switch

Electrical connections

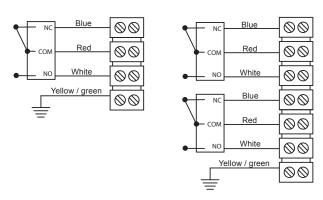


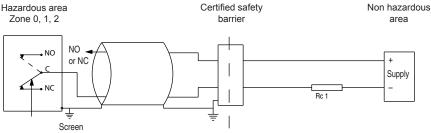
Set point

2 SPDT

Reset point

Time





For max. ambient temperature refer to technical data on page 1.

The installation must be made in an intrinsically safe circuit whose certified electrical safety parameters do not exceed any of the values Umax. I_{max} and P_{max} given in the electrical data on page 1.

All necessary measures must be taken by the user, to avoid the calorific transfer from the fluid to the apparatus head increasing the head's temperature to such that it reaches the self-ignition temperature of the gas in which it is used.



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Micro switches characteristics

Switch code	N (T)	M (K)	C (W)	S
Туре	Tropicalized	Gold contact	Hermetic	Ultrasensitive Gold contact
6 Vdc	0.1 0.12 A	10 50 mA	5 120 mA	10 50 mA
12 Vdc	N/A	10 50 mA	5 66 mA	10 50 mA
24 Vdc	N/A	10 33 mA	5 33 mA	10 33 mA
30 Vdc	N/A	N/A	N/A	N/A
48 Vdc	N/A	N/A	N/A	N/A
110 Vdc	N/A	N/A	N/A	N/A
220 Vdc	N/A	N/A	N/A	N/A
115 Vac	N/A	N/A	N/A	N/A
250 Vac	N/A	N/A	N/A	N/A
Dielectric rigidity between contacts and ground	2000 V	2000 V	1500 V	2000 V

Adjustable ranges

Scale T _{Max} accidential				Micro-switch	dead band 1)			
			Adjustable	Fixed d	ead band			
	Code	N (T*)	M (K*)	C (W*)	;	3	
		10%	90%	10%	90%	10% 909		
°C				,	С			
-46 0	40	400	4 - 9	2 - 9	8 - 12	4 - 12	3	2,5
-20 20	60	401	3 - 8	1,5 - 6	6 - 10	4 - 10	2,5	1,5
0 45	60	402	4 - 9	2 - 9	7 - 12	4 - 12	3	2
40 120	145	403	5 - 16	3 - 16	10 - 20	6 - 20	4	3,5
100 160	180	414	5 - 12	3 - 12	9 - 15	5 - 15	4	3
20 80	100	415	5 - 12	3 - 12	9 - 15	5 - 15	4	3
160 250	290	406	6 - 18	4 - 18	11 - 22	7 - 22	5	3,5
70 150	175	408	5 - 16	4 - 16	10 - 20	6 - 20	4	3
130 190	210	412	5 - 12	3 - 12	9 - 15	5 - 15	4	3
200 270	290	413	5 - 12	3 - 12	9 - 15	9 - 15	4	3

^(*) For version with 2 microswitches lower values of the dead band must be multiplied x 1.5

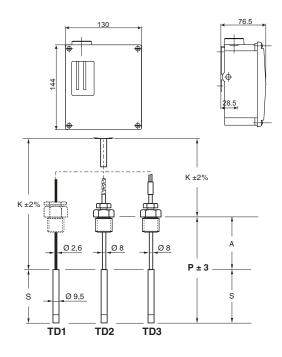
This table contains the dead band values for set point adjustment at 10% and 90% of the selected scale. For adjustable dead band the lower value corresponds to the dead band spring totally released and the higher corresponds to the dead band spring fully tensed. For other set points the dead band value can be calculated by linear interpolation between the values at 10% and 90%.

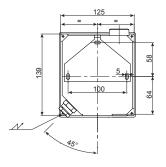
 $^{^{\}mbox{\tiny 1)}}$ The value of the dead band is depending on the value of the set point.



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Dimensions (mm)





Minimum additional stem length (A_{min}/mm)

Connection	TD1	TD2	TD3
Without	0	0	0
G1/2	0	18	18
1/2 NPT	0	21	21

S = Bulb length (temperature sensitive part, see tables below)

A = Additional stem length

Minimum additional length \mathbf{A}_{\min} depends on type of capillary and process connection (see table above)

For version TD1 there is no additional stem length (A=0).

The sliding connection is mounted on the capillary.

P = Immersion length (P = S + A)

 \mathbf{P}_{\min} = Minimum immersion length ($P_{\min} = S + A_{\min}$)

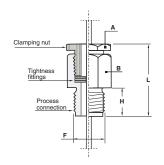
K = Capillary length

Bulb length (S) according to the capillary length (K) and the temperature range (code)

Bulb Ø 14 mm	Code	400	401	402	403	408	412	413	414	415
K = 0 2 m	S / mm	80	80	80	80	80	80	80	80	80
K = 3 7 m	S / mm	100	100	100	100	100	100	100	100	100
K = 8 16 m	S / mm	150	150	150	150	150	150	150	150	150
K = 17 20 m	S / mm	180	180	180	180	180	180	_	180	180

Bulb Ø 9.5 mm	Code	400	401	402	403	408	412	413	414	415
K = 0 2 m	S/mm	155	155	155	155	155	155	155	155	155
K = 3 7 m	S/mm	200	200	200	200	200	200	200	200	200
K = 8 16 m	S / mm	300	300	300	300	300	300	300	300	300
K = 17 20 m	S / mm	370	370	370	370	370	370	_	370	370

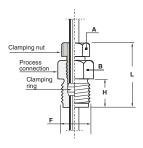
Stainless steel sliding male connection (TD1)



Thread and sizes							
F	G 1/2	1/2 NPT					
Н	18	21					
L	43	46					
Α	27/flat	27/flat					
В	27/flat	27/flat					

Waterproof after tightening mounted on the capillary.

Stainless steel sliding male connection (TD2/3)



1	Thread and sizes						
F	G 1/2	1/2 NPT					
Н	18	21					
L	36	40					
Α	17/flat	17/flat					
В	23/flat	23/flat					

After tightening of the clamping nut, the stem is fixed in the process connection. Tight up to 40 bar.



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Ordering details RTN\	TIMAT												
		RT -		Υ		.	4xx	Ŀ		_			
<u>Model</u> Industrial temperature	switch	RT											
madotnar temperature	SWITCH	-											
Type of the bulb													
Copper alloy bulb and Stainless steel bulb an	capillary d capillary		A N										
Approval	a capillary		IN										
ATEX intrinsic safety				Υ									
Type of micro switches		<u>Deadband</u>			0								
1 SPDT hermetically cha 2 SPDT hermetically cha	angeover switch	Adjustable Adjustable			C								
1 SPDT gold contact cha	angeover switch	Adjustable			M								
1 SPDT tropicalized cha		Adjustable			K								
1 SPDT tropicalized cha 2 SPDT tropicalized cha		Adjustable Adjustable			N								
	old contact changeover switch	Fix			S								
•	•	,,											
<u>Femperature range</u> (°C) 46 0							400						
20 20							401						
0 45							402						
10 120 100 160							403 414						
20 80							415						
160 250							406						
70 150							408						
130 190 200 270							412 413						
							710	٠.					
Type of capillary	04-1-1	the sort or make a the co											
ŤĎ1 TD2	Stainless steel capillary w	thout protection the stainless steel protection							1				
TD3	Stainless steel capillary w	th stainless steel protection	and	PV	C coa	ting			3				
Capillary length (K)						_							
1 meter 2 meters										2			
3 meters										3			
4 meters										4			
5 meters										5			
6 meters 7 meters										7			
8 meters										8			
9 meters										9			
10 meters										Α			
11 meters 12 meters										ВС			
13 meters										D			
14 meters										Ē			
15 meters										F			
16 meters 17 meters										G			
18 meters										H			
19 meters										K			
20 meters					(*)					L			
mmersion length (P)	Immersion length (P) = Bul	b length (S) + additional ster	m le	ngth	(A)	000	tables	on n	202	1)	0		
P = S + A _{min} P = 150 mm	(not for TD1)	llary and process connection,	101 8	all	ı A _{min}	3CC	lables	onp	aye 2	+)	0 3		
P = 160 mm	(not for TD1)										2		
P = 250 mm	(not for TD1)										4		
P = 400 mm	(not for TD1)										5		
P = 600 mm P = 1000 mm	(not for TD1) (not for TD1)										6 D		
	(HOURDE)												
Buid diameter												_	
Ø 14 mm (standard)											(
Bulb diameter Ø 14 mm (standard) Ø 9.5 mm Process connection													
Ø 14 mm (standard) Ø 9.5 mm Process connection Without												0	
Ø 14 mm (standard) Ø 9.5 mm												0 3 6	3



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