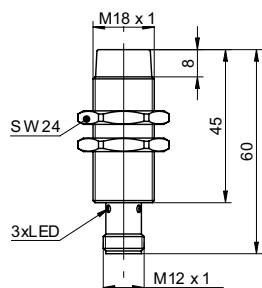
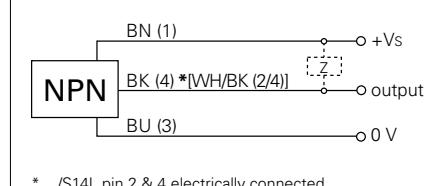


**Inductive proximity switch****IFRM 18N13G1/S14L****dimension drawing****general data**

mounting type	non-flush
special type	enhanced distance (GammaProx)
nominal sensing distance Sn	20 mm
hysteresis	2 ... 25 % of Sr
output indicator	3 port LED red

**photo****electrical data**

switching frequency	< 400 Hz
voltage supply range +Vs	12 ... 30 VDC
current consumption max. (no load)	24 mA
output circuit	NPN make function (NO)
voltage drop Vd	< 2 VDC
output current	< 200 mA
short circuit protection	yes
reverse polarity protection	yes

**connection diagram**

- increased sensing distance

**mechanical data**

type	cylindrical threaded
material (sensing face)	PBT
housing material	brass nickel plated
dimension	18 mm
housing length	60 mm
connection types	connector M12

**ambient conditions**

operating temperature	0 ... +60 °C
protection class	IP 67